

DAP® WELDWOOD Landau Top & Trim High Heat Resistant Contact Cement
• Superior heat resistance • Adheres headliners, fabric and many other materials •
Excellent bond strength

Packaging: 1 Gallon, 5 Gallons, 55 Gallons Color: Natural, Red UPC Number: 0
70798 00233 3, 0 70798 00234 0, 0 70798 00235 7, 0 70798 00237 1

Company Identification: Manufacturer: DAP Products Inc., 2400 Boston St., Suite 200,
Baltimore, Maryland 21224 Usage Information: DAP HELPLINE: 888-DAP-TIPS, 9:00
am to 7:00 pm EST. Order Information: 800-327-3339 Fax Number: 410-534-2650
Also, visit the DAP website at www.dap.com.

Product Description: WELDWOOD Landau HHR Contact Cement is a sprayable
contact adhesive especially developed to meet the requirements of the automobile
refurbishment after market business. Landau adhesive has excellent application properties
and forms a high strength, high heat resistant bond that is resistant to water, many
household chemicals and the effects of aging.

Suggested Uses: For industrial or professional use only. It may be used to bond cloth,
leather, laminates, wood veneers, upholstery, carpeting, headliners and many similar
materials, to metal, rigid polyurethane foam, and fiberboard in automobile restoration and
customizing.

Performance Characteristics: • Resists water and many household chemicals. • Up to 2
hours open time. • Over-dried adhesive may be reactivated by applying another thin coat
of adhesive. • Use as supplied, no thinning required. • Meets the performance
requirements of Federal Spec. A-A-1936. • Available in both natural and red.

Surface Preparation & Application: Satisfactory spray results can be achieved with
practically any conventional air spray equipment. Contact industrial spray gun
manufacturers such as Binks® (888-992-4657) or DeVilbiss® (800-338-4448) for their
latest model recommendations and the proper pressure and spray settings.

2

Surface Preparation: Surfaces to be bonded must be clean and dry. Temperature of
adhesive, air, and surface must be at least 65°F (18°C).

Application: Fluid pressure should be 15 to 25 psi. Atomization air pressure should be 70
to 90 psi (80 to 100 psi for HVLP). Use a standard or hot spray system to apply an even
coat to both surfaces. Direct spray perpendicular to the plane of the substrate from
approximately 10 to 12 inches away. 80% coverage forms an effective bond. 100%
coverage is recommended at the edges. Allow both coated surfaces to dry before bonding
(approximately 2 to 3 minutes when hot sprayed and 5 to 10 minutes if conventional
spray is used). When dry, the adhesive will adhere to, but not transfer to, kraft paper
pressed onto the adhesive surface. Sufficient coverage is indicated by a glossy
appearance. Two coats may be necessary for porous substrates. Index both pieces
accurately. Contact adhesives bond instantly on contact and work cannot be shifted into
place. Apply pressure with a pinch roller or rotary press (a minimum of 40 psi is
suggested) with a pinch roller or rotary press. If not available, a 3 inch rubber hand
roller may be used (working from center to edge). Roll in 2 directions at 90° angles to
each other. Apply as much pressure as possible, being careful not to crush core materials.
Ensure product is fully cured before vehicle, boat, etc. is released to customer.

Note: • Contact adhesive is not suitable for structural applications. • May damage some
plastics, test before use. • Do not use on copper, copper alloys, some vinyls or

polystyrene foam. • Let adhesive assemblies cure for at least 72 hours before exposing to direct sunlight or temperature over 150°F. • Adhesive may gel if stored at low temperatures, but returns to normal viscosity at 70°F (21°C).

Physical & Chemical Characteristics: Appearance: Natural & Red Base:

Polychloroprene Synthetic Rubber Solids: 19% Viscosity: 170 cps Wt./Gal.: 6.6 lbs. Shelf Life: 12 months minimum at 70°F Coverage: Approximately 237 sq. ft./gallon @ 2.5 dry gm./sq. ft. (single surface) Flash Point: Less than 20°F

MSDS No.: 30519

Clean Up: Tools, equipment and spillage may be cleaned up with DAP® Weldwood® 0901 Solvent, toluene or xylene. DO NOT use solvents to remove product from skin.

Safety: SAFETY FIRST! READ AND UNDERSTAND ALL OF THE PRECAUTIONARY MEASURES FOR USE, HANDLING, STORAGE AND DISPOSAL CONTAINED IN THE PRODUCT LABEL AND MATERIAL SAFETY DATA SHEET (MSDS). EXTREMELY FLAMMABLE LIQUID AND VAPOR! VAPORS MAY CAUSE FLASH FIRES. You can request an MSD sheet by calling 888-DAP-TIPS or by visiting our website at www.dap.com.