

The Hi-End of Productivity 4050

SPEA

FLYING PROB



Real Parallel Test

LED Color & Intensity Test

Flexibility in use: In Line / Automatic / Manual

008004 case contactable. Ready for future needs

)50 S2 Cut the cost of test

True Parallel Test with Multi-Core

Based on the new Multi-Core Architecture, 4050 S2 can be equipped with multiple, independent, asynchronous test cores, each one with dedicated instrumentation & resources. This provides True Parallel Test.



4 Ultra high speed X-Y-Z Axis

High-Force Linear Motors have been placed on each X-Y-Z axis, bringing the probes to unprecedented speed. No other motion technologies, such as rotary and planar motors, can reach this productivity.



Quad-Core Parallel On Board Programming

4050 S2 simultaneously programs up to 4 components, even different, providing unmatched throughput and **erasing the cost** of programming stations.



In-Line-Ready Horizontal Architecture

Horizontal Architecture guarantees full compatibility with standard production line or automatic loader. Benefits: no time wasted to flip the board, no additional equipment or handling operation required, small footprint.



Multi-Jig Bottom Platform

4050 S2 Multi-Jig Platform provides a wide range of instruments that **enhance productivity** and **test capabilities**: fixed probes, board support, mini-fixture, cable connection and the exclusive Self-Adapting Board Support Grid. Moreover, thanks to the Multi-Core Architecture, the Multi-Jig can work **simultaneously with the 4 top flying probes**.



Variable Speed Map

4050 S2 can enhance its speed and productivity **up to 40%** with the new exclusive

Variable Speed Map. The system is now able to choose among different speed levels, according to the touch point characteristics.



Instruments on the Probe Technology

A new, compact forcing & measurement board has been installed on the 4 flying probes, making 4050 S2 the first and unique Flying Tester on the market. Benefits of this cable-less technology are huge: high accuracy (0.1 pF) and immediate signal acquisition, signal integrity, no crosstalk.

Fast and reliable 008004 case testing

Miniaturization won't stop and SPEA's Flying Probe systems are **ready for the future**: **008004** case (0.25 x 0.125 mm) touch is fast and reliable. Such accurate positioning is made possible by **High-Precision Linear Optical Encoders on each X-Y-Z axis**, the only technology that provides **real positioning feedback** of the probes.



Ultra Soft Touch Technology

With the new **"S" Motion Profile** the probe lands on the board with near-zero-energy. This allows testing **sticky boards** and flex circuits, or **micro SMDs** such as future 008004 & 01005 leaving no visible mark on the test point.



CAPABILITIES

EST

LED Color & Intensity Test

4050 S2 is equipped with 2 flying sensors to perform **high-speed measurement** of the **color** and **intensity** of the light emitted by LED. Compliant with the most stringent specifications.



2 High-Resolution Flying Color Cameras

Two new **High-Resolution Color Cameras**, and new lighting system provide fast, accurate and reliable

and new lighting system provide fast, accurate and reliable Optical Test: OCR, OCV, 2D code reading, component presence, device orientation.



Multifunction Probe

Each flying probe can be powered up to execute Power On, Functional & Boundary Scan.

Multi-Core Flexible Test Cell



Combine the probing capabilities of **4050 S2** & the productivity of **3030 S2 In Line** bed-of-nails tester. Minimize the cost of test with the **Multi-Core Flexible Operatorless Test Cell**.



3D Optimized Fly: up to 20% test time reduction

Up to 20% test time reduction compared to previous generation Flying Probe, with the new 3D Optimized Fly. No operator's intervention is needed: 4050 S2 automatically spots the height of components, defines no-fly areas and optimizes the probe quote, providing a substantial

increase in throughput.



Auto-calibration

No need of manual operations means no human errors. Probes and functions are **automatically** with esystem

calibrated by the system.



Automated application development

4050 S2 has been designed to minimize programming and debug activities: the system **automatically debugs and tunes your test program**. AutoDebug and AutoTuning are **fast and accurate** as never before.



Fast Lane System Control Technology

New System CPU S2, Intel® Core i7 processor with 64 bits Windows® 7 system controller and hi-speed communication interface are an **essential improvement** of the new **4050 S2**. Benefits: 50% faster Test Program generation, faster and accurate **AutoDebug** and **AutoTuning**, **shorter measurement time** and **faster communication** instruments/PC.



Designed to last

State-of-art mechanics. 16-bit instrumentation. 8-wire measurements. Everything has been

designed to guarantee a reliable test, even after **years of intensive use**, with an always **up-to-date equipment**. An example: the test program is resident in the tester CPU S2 and runs **independently from PC timing**. You can change/update the PC at any moment, without having to re-debug the test program.

One tester. Any test

Optimize test & resources. Avoid redundancy. A single equipment to get full coverage

In-Circuit Test Short Test Nodal Impedance Test 3.0 Open Pin Scan Power On & Functional Test LED Color & Intensity Test 4x Parallel On Board Programming Optical Test Boundary Scan Built-in Self-Test (BIST)

Leonardo OS2. Easy. Fast. Self-programming

- Automatic test program generation in minutes
- Automatic test program generation with or without CAD file
- - 50% test program generation time with new S2 System Control
- Faster & fully **automatic Debug** & Tuning
- Automatic board repair software
- Automatic Pick & Place X-Y file import
- Built-in Self-Test (BIST) compliant
- User-friendly intuitive graphic interface
- Control software to monitor, analyze & optimize the production process



4050 S2 - Models





4050 S2 M Manual loading



4050 S2 IL Automatic in-line loading





4050 S2 TC Operatorless Test Cell

MAIN CHARACTERISTICS

Probing capability Minimum probing package 008004 (0.25x0.125 mm) Minimum system pitch 0 µm Minimum probe pitch Depending on probe Single probe repeatability 10 µm Flying Probes 4 On Probe Instruments 4 Multi-function Probes 4 (Scan, Digital, BScan, Sink/Source, OBP, Prescaler) Probe impact force Probe impact force Programmable Optional Optional Test area X-Y Min Board Thickness Up to 4.8 mm Min Board Thickness 0.6 mm Environmental temperature range Humidity ≥20% ± ≤70% Electrical Requirements Input voltage range - single phase 120+230 Vac ±10% System Controller Operating System Windows 7 64 bit		
Minimum system pitch 0 μm Minimum probe pitch Depending on probe Single probe repeatability 10 μm Fly ing Probes 4 On Probe Instruments 4 Multi-function Probes 4 (Scan, Digtal, BScan, Sink/Scurce, OBP, Prescater) Probe impact force Probe impact force Programmable Warpage compensation Optional Test area X-Y Min Board Thickness Up to 4.8 mm Min Board Thickness 0.6 mm Environmental temperature range Linvironmental temperature range 15°C ÷ 32°C Humidity ≥20% ÷ ≤70% Electrical Requirements 120+230 Vac ±10% Input voltage range - single phase 120+230 Vac ±10% System Controller 50 ÷ 60Hz		
Minimum probe pitch Depending on probe Single probe repeatability 10 µm Flying Probes 4 On Probe Instruments 4 Multi-function Probes 4 (Scan, Digkal, BScan, Sink/Source, OBP, Prescaler) Probe impact force Probe impact force Programmable Warpage compensation Optional Testable Board Spe cification Test area X-Y Min Board Thickness Up to 4.8 mm Min Board Thickness 0.6 mm Environmental temperature range Isov ironmental temperature range 15°C + 32°C Humidity ≥20% ± ≤70% Electrical Requirements 120+230 Vac ±10% Input voltage range - single phase 120+230 Vac ±10% System Controller 50 ± 60Hz		
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Humidity ≥20% ÷ ≤70% Electrical Requirements Input voltage range - single phase 120+230 Vac ±10% Input frequency range 50 ÷ 60Hz System Controller Input voltage		
Electrical Requirements Input voltage range - single phase Input frequency range System Controller		
Input voltage range - single phase 120+230 Vac ±10% Input frequency range 50 + 60Hz System Controller		
Input frequency range 50 ÷ 60Hz System Controller		
System Controller		
-		
Operating System Windows 7 64 bit		
Monitor 22'' (Touch optional)		
Software SPEA Leonardo OS2 System Specification		
Body main dimensions (L x W x H) 1360x1100x1560 mm (manual system) 1600x1100x1560 (in-line system)		
Weight 1000 kg		

MEASURE CAPABILITY

Resistance	
	Range 1mΩ÷1GΩ
Inductance	
	Range 1µH ÷ 1H
Capacitance	
	Range 0.5pF ÷ 1F

TEST TYPE

Electrical test			
ICT - In Circuit Test	Yes		
Nodal Impedance Test	Optional		
Open Pin Scan	Optional		
Power On Test	Optional		
Functional Test	Optional		
On Board Programming	Optional		
Boundary Scan	Optional		
Other test			
Optical Test	Optional		
2D Code Reading	Optional		
Optical Character Verify	Optional		
Optical Character Recognition	Optional		
LED Color & Intensity Test	Optional		





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SPEA reserves the right to perform, in any moment and without any notice, modifications to improve the system, or to satisfy any manufacturing and commercial need.